

Summer - June 15, 2018

# *The Spokesman*

*Official Newsletter of the Badger Heritage Chapter  
Antique Motorcycle Club of America*

*Published four times a year  
March-15, June-15, Sep-15, & Dec-15*



**Spring Meeting**  
**Ken & Rhonda's 1915 Fire House**  
**Kenosha, WI**

**4th Annual Brewtown Rumble**  
**Fuel Cafe - South 5th Street**  
**Milwaukee, WI**

**Badger Heritage Chapter**  
**Logo Gear**  
**Order Deadline 7/15/18**



Antique Motorcycle



Club of America



# **Presidents Message**

**Dan Krause - President**



**Hello Badgers!**

*I hope this message finds you all well and enjoying the riding season so far. First off, a Huge THANK-YOU to Ken & Rhonda for hosting the Spring Meeting at their wonderfully restored Fire House home. We had north of 60 old bikes & 80+ Badgers in attendance, just a great showing and “good fellowship” as is the standard for all our chapter get-togethers!*

*The 4th annual Brewtown Rumble again showed it's staying power and continued growth even with the change of venue and some sponsors. The new location on 5th street is a very nice change from past events and will serve this event well for years to come. Everyone I talked to really enjoyed the new location and local businesses that supported the event. The “crack staff” of volunteers led by Renee Klatt again helped make this event seem effortless in its execution. Many thanks to all the volunteers, we are so proud of the huge contingent of Badgers that stepped up to volunteer their time. I may sound like a “broken record” but I must again recognize the duo of Kevin Frank and Robin Barry for their leadership of this event. You guys rock!*

*The bike-show again topped 130 entries and the variety of makes and models made for an enjoyable show. The “no class” format seemed to work very well and the cross-section of winners showed it. The Build team's bikes were even more impressive this year and the talent level keeps growing amongst the teams, very nice work by these young people!*

*The goal of this event is to raise money for the Build Moto Mentor Program and this year's total again surpassed last year: the final tally has now gone into the 5-digit mark at \$10,000. According to our chapter secretary Josh Richardson, who is also on the Build Board of Directors, the 2019 program may expand as some rural high-schools have expressed an interest in sponsoring a Build team. Josh thought there could be as many as 15 teams next year!*

*The “Pandemonium Ride” honoring the 70th Anniversary of the Panhead (1948-1965) is right around the corner starting with the kick-off party and “base camp” at Tom Hinderholtz's place on Friday, July 13th followed by a police-escorted ride into the Wild-Ones Weekend at the H-D Museum on Saturday morning. This will surely be the largest showing of “Tin Tops” ever! The Badgers are again hosting the Antique Motorcycle Field Games this year and I've been informed there will be a couple new games to change things up a bit. Looking forward to it and see you all there!*

*For the ride from Milwaukee to Wauseon starting on Monday the 16th we are currently at 72 riders with 90 participants overall and all but 7 of the riders will be on Panheads! It'll be neat to see 65 Panheads leading the ride!*

*The “Badger Bash” committee will be meeting next week to formalize plans for this year's chapter picnic and road run. Please mark your calendars for the weekend of August 24th thru 26th, you won't want to miss it! By the way, this year's “Bash” will be very special in that we will be celebrating 30 years as an AMCA Chapter. That's right, the Badgers are 30 years old! More details to follow in the next couple weeks.*

*One last “hold the date” announcement for everyone, Bill Rodencal has secured a spot for the Badger Heritage Chapter to lead the H-D 115th Parade from State Fair Park to Veteran's Park down Wisconsin Ave, only behind the color guard and police escort. This is on Sunday, September 2nd, Parade starts at 1 pm and is FREE to Badger Members. The requirement is that your bike must be a Harley that is 35 years or older. This is quite an honor as we will even be ahead of the H-D leadership and royalty!! I'll send an email & Facebook blast out to all members as we get closer to the date. Thanks Bill for coordinating this for us!*

*Enjoy all that summer has to offer and ride safe,*

**Dan**

**AMAZING!**

# **BADGER DERBY**

**ROAD RUN**



in **CINEMASCOPE**  
and **COLOR**

**LET GOOD FELLOWSHIP  
PREVAIL IN THE  
GREATEST SPORT ON EARTH -  
MOTORCYCLING!**

Starring **Badger Members**  
Written by **Badger Members**  
Directed by **Badger Members**



**Saturday, August 25, 2018 - 9am - 2pm**  
**Stair Family Farm**

W2336 Bakertown Drive - Sullivan, WI 53178  
Badger Denny Stair - [Dennisstair71@gmail.com](mailto:Dennisstair71@gmail.com) - (920) 253-7206





## 2018 Spring Meeting

Ken & Rhonda Rottmann's  
1915 Firehouse  
Kenosha, WI  
May 19, 2018

Photos and Story by  
Steve Peters

*The 2017 Spring Meeting was held at Ken and Rhonda's 1915 Fire House. We've been here twice before when they hosted previous Spring Meetings at their shop, but the Fire House is nearly completely restored and it looks great!*

*There were a 90 Badgers in attendance as we enjoyed a delicious lunch in the fire house and then a good meeting out back. Many topics were discussed for the many activities we will enjoy this summer.*

*It was another good meeting with good friends, good food, and good times!*  
Steve Peters



Many more photos on our club Facebook page



*Badger Heritage Chapter*

# BADGER BASH

**Friday - Sunday  
August 24-26, 2018**

**Friday**  
Afternoon Ride In  
Meals/Drinks - On Your Own  
Evening Bonfire - Good Fellowship

Camping Available Onsite  
Many Local Hotels



**Saturday**  
Badger Derby Road Run  
Field Games - Picnic - Bonfire  
Special Badger Beer - Fireworks

Swimming - Fishing  
Evening Bonfire

**This event is open to only Badger Heritage Members and Families  
\$50 per person - RSVP by July 1, 2018**

**Stair Family Farm  
W2336 Bakertown Drive - Sullivan, WI 53178  
Badger Denny Stair - [Dennisstair71@gmail.com](mailto:Dennisstair71@gmail.com) - (920) 253-7206**

Photo from 2017 Badger Picnic at Stair Family Farm



# ***From the Desk of the Newsletter Editor***

## **Missed Opportunity by Steve Peters**



**Hey Badgers!**

***I'm reasonably sure that we all have had that "Missed Opportunity" at least once on our journey we call life. Well, I just had one of those moments recently.***

***Earlier this year I received a phone call from a good friend of mine that I have known for over 20 years that is also involved in the motorcycle business having worked at a couple local Harley-Davidson dealers and is now at the Harley-Davidson Museum. He is aware I very much admire old motorcycles and ride an old H-D and he had a tremendous offer for me.***

***He also knows that for several years (six years to be exact) I had ridden an H-D 1973 Sprint SX350 before I purchased my 1974 XLCH Sportster on April 24, 1992 (pictured to the left) and that at the time I bought the Sporty that was all I could afford. Over the years things have gotten better and then worse again as far as my work and the funds generated, so I have sort of been stuck riding the Sporty, not by choice, but by necessity. The dream of owning a "Big Twin" has always been just that - a dream.***

***Well, the phone call from my friend could have changed all of that. He told me that he knew of a family that wanted to sell an old H-D that was owned by a gentleman that recently passed away. The family was relying on a friend of theirs to get in touch with some people that might be interested in the bike. The family friend contacted my friend and he immediately called me as he knew I would like a bigger bike. We talked a short time as he didn't really know all that much about the bike, but thought it was a 1966 FLH, that it was in boxes and that they were asking somewhere between \$2000 and \$3000. He also told me that he thought I was the first one to know about the bike.***

***Having heard that, I immediately thought it sounded too good to be true and that if it was true it would be the chance of a lifetime and I should jump on the offer to finally own a Big Twin.***

***But then reality hit me very hard...***

***As good as the deal sounded, I didn't have the \$2000 - \$3000 and if I wanted to pursue the deal I would need to borrow the money. So, my mind started thinking - who should I ask, what kind of terms would they want to pay it back and if I could really do this considering I had other bills to consider. So, after thinking about it for a day or so, I decided to go for it and asked a another good friend of mine if I could borrow the money to get the bike. He said yes - sort of, but needed more info about the bike.***

***I then immediately called the number I was given, but apparently I waited too long - the bike was gone.***

***And so it goes - another missed opportunity. This was actually the first time in my life I had a chance to own a larger motorcycle and by the circumstances of things in my life at that moment, it was not to be. I have been looking for a better job for some time now, but it is a very competitive market and nothing has been presenting itself. I do hope things will improve or I will be riding the same Sporty for many years to come.***

***But, I will tell you this - if another opportunity of a lifetime comes along again, I will not hesitate to seize the moment and get the bike! The rest of the details can be worked out later. Then again, because it's once in a lifetime, I may have already had my chance in this lifetime.***

***Take care and stay safe!***

**Steve Peters**



# Good Times, Great Friends - Florida Road Trip

by Badger Shannon Krause

*Hello Badgers, this is my debut for the Spokesman. I am not a writer, nor will I claim to be, but on the request from our chapter president, I penned a short piece on our trip to the Sunshine State. We have all heard the term, "Road Trip!" Lucky for myself, Dan and Willie and Betty Keifert, we were able to take one in early March to Florida. Now one could say, "Yah, let's get away from the Wisconsin winter and head to the warmth of Florida", too bad the sun was not out to warm our Wisconsin bones. Nonetheless, we soldiered on, and of course had a great time, anytime away from work is a good time!*



*The Sunshine Chapter's event was a great time, new friends, old bikes and 'wind therapy'. We trailered our '63 panhead and Willie and Betty brought their '62 panhead, no breakdowns, YEAH!! Johnny Blood from the Sunshine chapter was a great host and mapped out some nice day trips, there were about 80 bikes registered.*

*At the end of the road run we headed to Daytona for a couple of days. Again, the weather was not overly cooperative but that never stopped us from having a good time. Say 'Hello' to Highway A1A, cruisin' the coastline, yah....you heard me. I guess the "IN" thing this year is that everyone coming for Bike Week had ape hanger handlebars. Not my cup of tea, but Willie did not want to be left out, he has a new line for those of us that want to fit in, "Invisi-Apes", patent pending. (Check out his picture).*



*While in Daytona we also got to meet up with fellow Badger members; Johnny and Anna Maria Daney. They invited us to their home and got to see all their hard work, a beautiful respite from the Wisconsin winters. We got to meet Edie the Edsel, just another project Johnny is working on.*

*Lastly, we went to the Sunshine Chapter's swap meet for a little vintage shopping. To top it all off was the shrimp boil later that night. And.....lo' and behold, Johnny was elbows deep in prepping and serving up an awesome meal of shrimp, clams, corn and potatoes, life doesn't get much better than that!*

*Hope I haven't bored you all, but those road runs are such a blast. See you all at our club events this year, share your stories in the next Spokesman, we love to hear about them.*

*Ride safe and have a great summer!*

*Shannon*







2018  
4th Annual  
Brewtown Rumble  
at Fuel Cafe  
South 5th Street  
Milwaukee, WI  
June 3, 2018

Photos and Story by  
Jo Ann Enk



*Another successful show by the Brewtown Rumble. The Rumble this year changed venues from Pabst Best Place to downtown near the Harley Museum on and around 5th and Bruce. Several blocks were shut down to accommodate the hundreds of motorcyclists that attended the party. A lot more room this year!!*

*The main street was reserved for the bikes that wanted to be in the show with judging and awards to follow. Badger Tom Gonnering won an award for his 1966 Triumph! Our very own Dan Riedel didn't disappoint once again with the kids judging supported by Haggerty Insurance. The BUILD program is a program in a few high schools in the Milwaukee area that offer a class to high school kids to build a motorcycle, race it and bring it to the Brewtown Rumble to be judged. This year the judges choice award went to a group of young ladies which I believe were from different schools (a combined effort) and the overall award went to the group from Shorewood high school. Many of the proceeds from the Rumble go to the BUILD program.*

*Besides the motorcycles, there is lots of restaurants to choose from for lunch, live music, vendors and lots of friends. A huge thank you to Renee and Kevin Klatt for putting together all the volunteers, Kevin and Robin for putting together the BUILD teams, and to all the volunteers who helped make the Rumble a great success! Really great event! See you next year!!!*  
Jo Ann Enk



Many more photos on our club Facebook page





2018  
4th Annual  
Brewtown Rumble  
at Fuel Café  
South 5th Street  
Milwaukee, WI  
June 3, 2018

Photos and Story by  
Cahy Drexler



*Brewtown Rumble 2018 had a new venue, moving from the area near the Pabst Brewery to Walker's Point, near the Fuel Café. The colorful and vibrant neighborhood made a nice backdrop for the event. Great food choices in the neighborhood, and thoughtful selection of bands--God's Outlaw & Radio Radio both really added to the event. Wade and I had an extra investment in this year's Rumble: with the first all-girls BUILD Moto team this year, I immediately wanted to help sponsor the Iron Angels BUILD Moto Team. They even let me tag along the evening they went to Hy-Tec Powdercoating, to watch the process, and I watched Leah Orloff ride the bike at the Beaver Dam Cycle Club flat track race.*

*At the Brewtown Rumble, the Iron Angels were able to add the Judge's Choice award to their other awards, the People's Choice & Media awards. Quite a first year for this team! As always, it was a pleasure to see all the BUILD bikes, and get a chance to talk to the members and mentors for the various teams. Shorewood High School won the BUILD Cup this year. One of the greatest things about this event is seeing the vintage motorcycling community reach out to inspire youth, through BUILD Moto, and also the Hagerty Youth Judging experience. It was fun to follow along, watching the intensity of the kids' faces as they scrutinized the bikes, taking notes and asking questions. At least a couple of the Badgers, Chris Tribbey & Larry Bilda, got a chance to demonstrate the features of their bikes to the fascinated group of kids.*

*Josh Richardson's experience emceeing at the Field Games translated well to his duties of hosting the Miss Brewtown Rumble contest, good fun! Kevin Frank received a well-earned special award from the Milwaukee Rivets. This is a very special event, and each year there seems to be something new or different to keep it from feeling stale. Well-done, Kevin & Robin & the entire Brewtown Rumble team! Cathy Drexler*



Many more photos on our club Facebook page





2018  
4th Annual  
Brewtown Rumble  
at Fuel Cafe  
South 5th Street  
Milwaukee, WI  
June 3, 2018

Photos by  
Cathy Drexler



Many more photos on our club Facebook page



Hosted by the

*Badger Heritage Chapter*



10th Annual  
World Famous  
**VINTAGE  
MOTORCYCLE FIELD GAMES**

Harley-Davidson Museum - Milwaukee, Wis.

Saturday, July 14, 2018 - 12:00pm and 2:30pm

Part of the Wild Ones Weekend / Knucklehead Reunion

All proceeds to benefit Make-A-Wish Foundation of Wisconsin

Photo by Steve Peters



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## Harley-Davidson Family Memories

*Davidson family members share photographs, letters and stories*

Jean Davidson  
Jon Davidson Oellein

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## Fisheye Follies

Memories of the H-D 110th - 2013

*It is my pleasure to present another round of pics from my GoPro. It has been so fun going back and viewing images that I have captured through the years while rolling with my fellow Badgers!*

Jon



The Panhead Girls



Badgers!



Tom H.



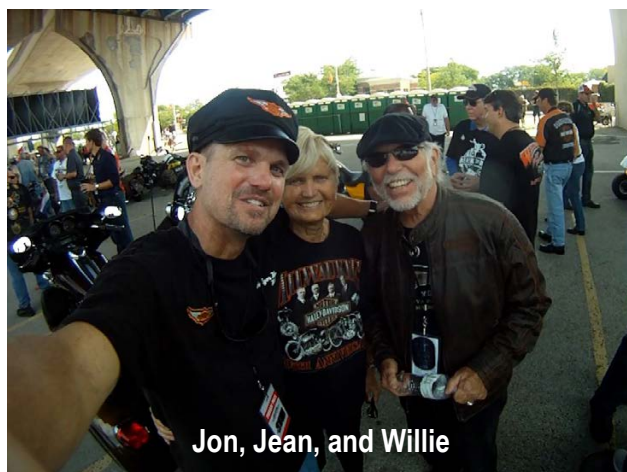
Dave K.



The Gov., Terry, and Matt



Great Crowd!



Jon, Jean, and Willie



# Team Effort 9 - Cannonball 2018 - Part 2

## Badger Chris Tribbey

*My last article was describing how I acquired my 1911 Excelsior and my quest to compete in the Cannonball Endurance Event. In this article I'd like to discuss the restoration process at a pretty high level. It will be impossible to cover all the steps involved, however I will try to go through a few items.*



Like all complete restorations begin, the first step is to strip the bike down to the bare frame. The challenge with the Excelsior was every nut, bolt, and component was frozen solid; nothing moved. The front end did not swing, the pedals did not turn, the rear wheel was locked, and the engine did not turn over. So, the first step was to thoroughly soak all parts in Kroil (a great chemical to help loosen rusted parts). This process probably took all of three months. First was the front end, and all the many parts that make up the assembly. Next was to remove the engine and set it aside. The pedal cranks and rear wheel were last. Once everything was removed and all assemblies completely taken apart I had to determine what could be saved, what we would need to refurbish, and what was missing.

Parts missing were front fender, tool box, chain, exhaust system, throttle and timing control rods, rear center stand, and coil. Also missing would be expected: tires,

drive belt, and battery. Parts that were there but needed work included the front end. After disassembly we found the rocker assemblies would require to be sleeved and new fork studs manufactured. The control sleeves were rusted too bad to be used and new units had to be made. All new throttle and timing control rods were hand-made, as was the rear center stand. A new front fender and tool box was made. I found a place to buy a drive belt and pulley lagging material and was able to find a man to make a new wooden belt pulley. At Davenport (swap meet) I connected with someone to get a muffler from and a spare set of pedal cranks. An amazing find!



The great thing was the frame and original gas tank were in pristine condition. The frame cleaned up great after rust removal, and the gas/oil tank turned out excellent. This tank is made from copper so there were no worries on rust. After cleaning it was wonderful to see the original graphics. Pressure testing indicated there were no leaks.

On to the wheels. Both rims were rusted through and the spokes were obviously also bad. The good news is at the Wauseon swap meet I was able to buy two new "clincher" rims just like the originals. I located a front hub in Sweden and bought new stainless spokes from Buchanan's. New tires from Coker and time to lace and true and the wheels were ready. I am using a lithium battery with a universal coil. Little by little the restoration was finished, or should I say finished to that point. I don't think it will ever be complete.



I am happy to say now I have a running bike, almost ready for the Cannonball. I'll be leaving Milwaukee on Sept 5th with my crew (Dennis Worthy, Dan Rognsvoog, and Brent Thompson) for Portland, Maine. We then depart on the morning of Sept 8th for our cross-country journey, finishing in Portland, Oregon on the 23rd To help offset some of the travel expenses I am selling pennants and t-shirts and have a few left if you are interested. Thank you to all who have already purchased one of these items! It is much appreciated!!

My next article should be a review of the event...

Chris Tribbey

Follow Chris' Cannonball effort here: [christribbeyblog.com](http://christribbeyblog.com)

Click on the Team Effort 9 logo to go to Chris' blog.







# Men's BADGER LOGO GEAR

Badger Heritage  
Chapter

**BADGER  
HERITAGE**



Short or Long Sleeve Work Shirt - The entire shirt is black  
The gray lines are just to show the shirt detail



## Black - Short Sleeve T-Shirt

One color (white) Badger Heritage name screen print on front  
2 color logo screen print on the back

100% Cotton **\$20.00**

Add \$3.00 per shirt for sizes 2X & 3X and \$6.00 for sizes 4X & 5X  
For a pocket add per shirt - \$2.50 for all sizes  
Indicate number of each shirt size desired below

S \_\_\_ M \_\_\_ L \_\_\_ XL \_\_\_ 2X \_\_\_ 3X \_\_\_ 4X \_\_\_ 5X \_\_\_

Indicate if a left front pocket is desired by putting a "P" next to the number of shirts

## Black - Short/Long Sleeve 'Red Kap' Work Shirt

One color (white) Badger Heritage name screen print on front  
2 color logo screen print on the back

65% Polyester/35% Cotton **\$22.00**

Add \$1.60 per shirt for sizes 2X to 6X  
Add \$2.00 for long sleeve

Indicate number of each shirt size desired below

Indicate Choices

- ☐ Short Sleeve  
☐ Long Sleeve

S \_\_\_ M \_\_\_ L \_\_\_ XL \_\_\_ 2X \_\_\_ 3X \_\_\_ 4X \_\_\_ 5X \_\_\_ 6X \_\_\_

These are button down work shirts with two front pockets

## Black - Long Sleeve T-Shirt

One color (white) Badger Heritage name screen print on front  
2 color logo screen print on the back

100% Cotton **\$24.00**

Add \$5.00 per shirt for sizes 2X & 3X and \$8.00 for size 4X  
For a pocket add per shirt - \$2.50 for all sizes  
Indicate number of each shirt size desired below

S \_\_\_ M \_\_\_ L \_\_\_ XL \_\_\_ 2X \_\_\_ 3X \_\_\_ 4X \_\_\_

Indicate if a left front pocket is desired by putting a "P" next to the number of shirts

## Black - Dickies Eisenhower Jacket

Your name embroidered on front in white - Club name screen printed on front in white  
Badger Heritage Chapter logo heat transferred on back

**\$60.00**



Left Sleeve

Front

Back

Right Sleeve

Optional - AMCA logo patch sewn on right sleeve  
Add \$14 per jacket - \$9 for the patch and \$5 to sew on jacket

Optional - USA flag patch with white border sewn on left sleeve  
Add \$10 per jacket - \$5 for the patch and \$5 to sew on jacket

Indicate number of each jacket size desired below, also if you would like the USA and/or AMCA patches sewn on the jacket indicate next to number the letter "U" if you would like a USA flag patch and/or the letter "A" if you would like an AMCA patch

S \_\_\_ M \_\_\_ L \_\_\_ XL \_\_\_ 2X \_\_\_ 3X \_\_\_

Indicate name you would like on the front - please print

## Gray - Short Sleeve T-Shirt

One color (black) Badger Heritage name screen print on front  
3 color logo screen print on the back

100% Cotton **\$20.00**

Add \$3.00 per shirt for sizes 2X & 3X and \$6.00 for sizes 4X & 5X  
For a pocket add per shirt - \$2.50 for all sizes  
Indicate number of each shirt size desired below

S \_\_\_ M \_\_\_ L \_\_\_ XL \_\_\_ 2X \_\_\_ 3X \_\_\_ 4X \_\_\_ 5X \_\_\_

Indicate if a left front pocket is desired by putting a "P" next to the number of shirts

## Gray - Long Sleeve T-Shirt

One color (black) Badger Heritage name screen print on front  
3 color logo screen print on the back

100% Cotton **\$24.00**

Add \$5.00 per shirt for sizes 2X & 3X and \$8.00 for size 4X  
For a pocket add per shirt - \$2.50 for all sizes  
Indicate number of each shirt size desired below

S \_\_\_ M \_\_\_ L \_\_\_ XL \_\_\_ 2X \_\_\_ 3X \_\_\_ 4X \_\_\_

Indicate if a left front pocket is desired by putting a "P" next to the number of shirts

## Black with White 3/4 Sleeve Jersey

One color (white) Badger Heritage name screen print on front and on the back

100% Cotton **\$24.00**

Add \$2.00 per shirt for size 2X  
Indicate number of each shirt size desired below



Front



Back

Keep in mind that these are actually baseball jerseys and have 3/4 length sleeves

If you are in-between sizes such as Large or X-Large, it is suggested you go with the larger size.  
Also, with some of the shirts being 100% cotton they will shrink a little. Do not fully dry in a clothes drier.

**Order Deadline - 7/15/18**

Badger Heritage club shirts will only be offered twice a year - Winter Dinner and Summer Newsetter and only offered to Badger Members

Name \_\_\_\_\_ E-mail \_\_\_\_\_ Phone \_\_\_\_\_

Please Print

Amount of Check Enclosed \$ \_\_\_\_\_

Make out check and send with a copy of this order form to: Christopher Bilda - P.O. Box 53 Waterford, WI 53185  
Any questions please contact Steve Peters - spetersdesign@gmail.com (414) 327-2888



## Western Style Shirt

### Men's

#### Black - Long Sleeve Western Style Shirt

Your name embroidered on front in white  
Club name embroidered on the back in white  
Wisconsin/Club Name/Bike image embroidered on left sleeve - 3 colors  
Heavy 65% / 35% Rayon Blend

**\$125.00**



Left Sleeve



Front



Back



Right Sleeve

Optional - AMCA logo patch sewn on right sleeve  
Add \$14 per shirt - \$9 for patch and \$5 to sew on shirt

Indicate number of each shirt size desired below, also indicate next to number with a letter "P" if you would like an AMCA patch

S \_\_\_\_\_ M \_\_\_\_\_ L \_\_\_\_\_ XL \_\_\_\_\_ 2X \_\_\_\_\_

Indicate name you would like on the front - please print \_\_\_\_\_

### Men's

#### Black - Short Sleeve Western Style Shirt

Your name embroidered on front in white  
Club name embroidered on the back in white  
Wisconsin/Club Name/Bike image embroidered on left sleeve - 2 colors  
Light Weight 65% / 35% Cotton Blend

**\$85.00**



Left Sleeve



Front



Back



Right Sleeve

Optional - AMCA logo patch sewn on right sleeve  
Add \$14 per shirt - \$9 for patch and \$5 to sew on shirt

Indicate number of each shirt size desired below, also indicate next to number with a letter "P" if you would like an AMCA patch

S \_\_\_\_\_ M \_\_\_\_\_ L \_\_\_\_\_ XL \_\_\_\_\_ 2X \_\_\_\_\_

Indicate name you would like on the front - please print \_\_\_\_\_

### Women's

#### Black - Long Sleeve Western Style Shirt

Your name embroidered on front in white  
Club name embroidered on the back in white  
Wisconsin/Club Name/Bike image embroidered on left sleeve - 2 colors  
Broadcloth 65% / 35% Cotton Blend  
It is similar to the men's long sleeve except it is cut for a woman.

**\$100.00**



Left Sleeve



Front



Back



Right Sleeve

Optional - AMCA logo patch sewn on right sleeve  
Add \$14 per shirt - \$9 for patch and \$5 to sew on shirt

Indicate number of each shirt size desired below, also indicate next to number with a letter "P" if you would like an AMCA patch

S \_\_\_\_\_ M \_\_\_\_\_ L \_\_\_\_\_ XL \_\_\_\_\_ 2X \_\_\_\_\_

Indicate name you would like on the front - please print \_\_\_\_\_

### Women's

#### Black - Short Sleeve Western Style Shirt

Your name embroidered on front in white  
Club name embroidered on the back in white  
Wisconsin/Club Name/Bike image embroidered on left sleeve - 2 colors  
65% / 35% Cotton Blend  
It is similar to the men's short sleeve except it is cut for a woman and is long sleeve. The sleeves will need to be cut shorter.

**\$85.00**



Left Sleeve



Front



Back



Right Sleeve

Optional - AMCA logo patch sewn on right sleeve  
Add \$14 per shirt - \$9 for patch and \$5 to sew on shirt

Indicate number of each shirt size desired below, also indicate next to number with a letter "P" if you would like an AMCA patch

S \_\_\_\_\_ M \_\_\_\_\_ L \_\_\_\_\_ XL \_\_\_\_\_ 2X \_\_\_\_\_

Indicate name you would like on the front - please print \_\_\_\_\_

### How to measure for the Women's Long Sleeve Western Shirt (per manufacturer)

- 1) Take a well fitting button down shirt (not a t-shirt)
- 2) DO NOT Measure a person
- 3) Lay it down flat
- 4) Take the BACK of the shirt
- 5) Pull it tight across the back
- 6) Measure THE SHIRT
- 7) From under the arm pit area, (1 side only) SEAM TO SEAM ONLY.

Note: Measurements are NOT all the way around. DO NOT measure a person. Compare the inches you get to the measurements to the right.

SMALL = 21 inches  
MED = 23 inches  
LARGE = 24.5 inches  
XLG = 26 inches  
2XL = 27.5 inches

## Order Deadline - 7/15/18

Badger Heritage club shirts will only be offered twice a year - Winter Dinner and Summer Newsletter and only offered to Badger Members

Name \_\_\_\_\_ E-mail \_\_\_\_\_ Phone \_\_\_\_\_  
Please Print

Amount of Check Enclosed \$ \_\_\_\_\_

Make out check and send with a copy of this order form to: Christopher Bilda - P.O. Box 53 Waterford, WI 53185  
Any questions please contact Steve Peters - spetersdesign@gmail.com (414) 327-2888





# Women's BADGER LOGO GEAR

Badger Heritage  
Chapter

**BADGER  
HERITAGE**

## Women's Short Sleeve Fitted T-Shirt

One color Badger Heritage name screen print on front  
2 or 3 color logo screen print on the back



**\$20.00**

100% Cotton

Indicate Shirt Color

☐ White ☐ Black ☐ Gray ☐ Pink



Back

Add \$2.00 per shirt for sizes 2X & 3X

**Go up one size larger than you normally wear for a better fit**

Indicate number of each shirt size desired below

S \_\_\_ M \_\_\_ L \_\_\_ XL \_\_\_ 2X \_\_\_ 3X \_\_\_

## Women's Short Sleeve T-Shirt

One color Badger Heritage name screen print on front  
2 or 3 color logo screen print on the back



**\$20.00**

100% Cotton

Indicate Shirt Color

☐ White ☐ Black ☐ Gray ☐ Pink



Back

Add \$2.00 per shirt for sizes 2X & 3X

**Go up one size larger than you normally wear for a better fit**

Indicate number of each shirt size desired below

S \_\_\_ M \_\_\_ L \_\_\_ XL \_\_\_ 2X \_\_\_ 3X \_\_\_

## Women's Long Sleeve V-Neck T-Shirt

One color Badger Heritage name screen print on front  
2 or 3 color logo screen print on the back



**\$24.00**

100% Cotton

Indicate Shirt Color

☐ White ☐ Black ☐ Gray ☐ Pink



Back

Add \$2.00 for sizes 2X, 3X and 4X

**Go up one size larger than you normally wear for a better fit**

Indicate number of each shirt size desired below

S \_\_\_ M \_\_\_ L \_\_\_ XL \_\_\_ 2X \_\_\_ 3X \_\_\_ 4X \_\_\_

## Women's Long Sleeve Crewneck T-Shirt

One color Badger Heritage name screen print on front  
2 or 3 color logo screen print on the back



**\$24.00**

100% Cotton

Indicate Shirt Color

☐ White ☐ Black ☐ Gray ☐ Pink



Back

Add \$2.00 per shirt for sizes 2X, 3X and 4X

**Go up one size larger than you normally wear for a better fit**

Indicate number of each shirt size desired below

S \_\_\_ M \_\_\_ L \_\_\_ XL \_\_\_ 2X \_\_\_ 3X \_\_\_ 4X \_\_\_

## Black - Women's Short/Long Sleeve Dickies Work Shirt

One color (white) Badger Heritage name screen print on front  
2 color logo screen print on the back



**\$22.00**

65% Polyester/35% Cotton

These are women's styled work shirts  
similar to the men's work shirts

Indicate Choice ☐ Short Sleeve ☐ Long Sleeve



Back

Add \$1.60 per shirt for size 2X

Add \$2.00 for long sleeve

Indicate number of each shirt size desired below

XS \_\_\_ S \_\_\_ M \_\_\_ L \_\_\_ XL \_\_\_ 2X \_\_\_

These are button down work shirts with two front pockets

Size	XS	S	M	L	XL	2XL
# Size	2/4	6/8	10/12	14/16	18/20	22/24
Chest	34.5	36.5	39	42	46	50

## Women's 3/4 Sleeve Jersey

One color (black) Badger Heritage name  
screen print on front and on the back



**\$24.00**

50/25/25

These are women's styled jerseys  
similar to the men's jerseys

Body Shirt Color Is Gray

Indicate Sleeve Color ☐ Black ☐ Purple ☐ Pink ☐ Red



Back

**Go up one size larger than you normally wear for a better fit**

Add \$2.00 per shirt for size 2X, 3X and 4X

Indicate number of each shirt size desired below

S \_\_\_ M \_\_\_ L \_\_\_ XL \_\_\_ 2X \_\_\_ 3X \_\_\_ 4X \_\_\_

Keep in mind that these are actually baseball jerseys and have 3/4 length sleeves

If you are in-between sizes such as Large or X-Large, it is suggested you go with the larger size.  
Also, with some of the shirts being 100% cotton they will shrink a little. Do not fully dry in a clothes drier.

**Order Deadline - 7/15/18**

Badger Heritage club shirts will only be offered twice a year - Winter Dinner and Summer Newsletter and only offered to Badger Members

Name \_\_\_\_\_ E-mail \_\_\_\_\_ Phone \_\_\_\_\_

Please Print

Amount of Check Enclosed \$ \_\_\_\_\_

Make out check and send with a copy of this order form to: Christopher Bilda - P.O. Box 53 Waterford, WI 53185

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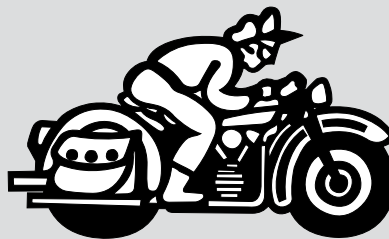
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williesrrservice@charter.net

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**Save the Date!**

## Badger Heritage Chapter Fall Meeting

**Saturday, September 29, 2018**

**Frank and Patti Rick's Place  
11501 Meggers Road  
New Holstein, WI 53061**

**More info in the Fall Spokesman!**

**President - Dan Krause - daniel.d.krause@gmail.com (262) 825-7909**

**Vice-President - Jon Davidson Oeflein - jdo2924@yahoo.com (262) 388-0022**

**Secretary - Josh Richardson - joshuaairichardson@gmail.com (414) 429-2817**

**Treasurer - Christopher Bilda - unclespilly@aol.com**

**Newsletter Editor/Merchandise Manager - Steve Peters - spetersdesign@gmail.com (414) 327-2888**